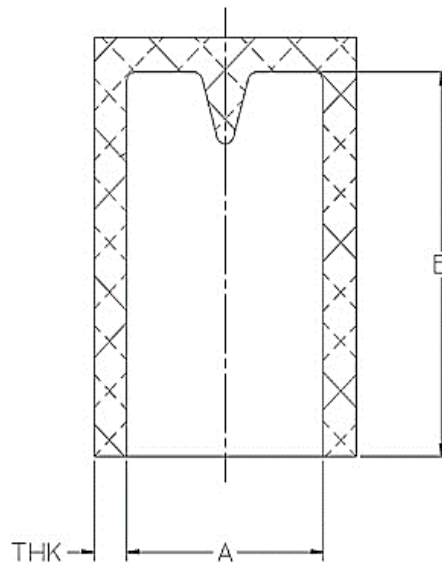
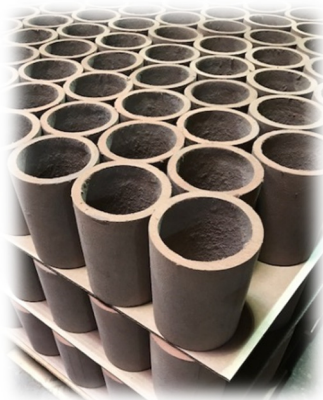


INSERTS

Exochem manufactures a complete line of insert sleeves ranging from 1-1/2" inside dimensions through 6" inside dimensions featuring tightly controlled outside dimensions. These post-insertable risers come standard with fire cracker cores and oil sand breaker cores per your specifications. Also available with sand/breaker ring with filter cloth as an additional parting line used for ease of knock-off. Special sizes available upon request – consult your local Exochem Distributor for more information.

- **ES:** Mild exothermic. Slow ignition. Burns at a slower rate than ESPX. Used mainly for larger diameter sleeves.
- **ESPX:** High exothermic. Fast ignition. Fast rate of burn. Used on inserts and smaller diameter risers.
- **D-15:** High exothermic. Ignites fast. Fast rate of burn. For manganese steel.
- **LD:** Insulating (1"-6").

SIZES



A	B	THK
1.50	2.25	.38
1.75	4.62	.38
2.00	3.00	.38
2.50	3.75	.38
3.00	4.50	.38
3.50	4.50	.38
3.50	5.25	.38
4.00	6.00	.50
4.00	8.00	.50
5.00	6.00	.50
5.00	7.50	.50
6.00	6.00	.50
6.00	9.00	.50