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REVISIONS

REV.	DATE	BY	DESCRIPTION	APPROVED
A	4/6/2017	JW	RELEASE FOR PRODUCTION	RMM

NOTES: UNLESS OTHERWISE SPECIFIED

1. INTERPRET DIMENSIONS PER ASME Y14.5M-2009

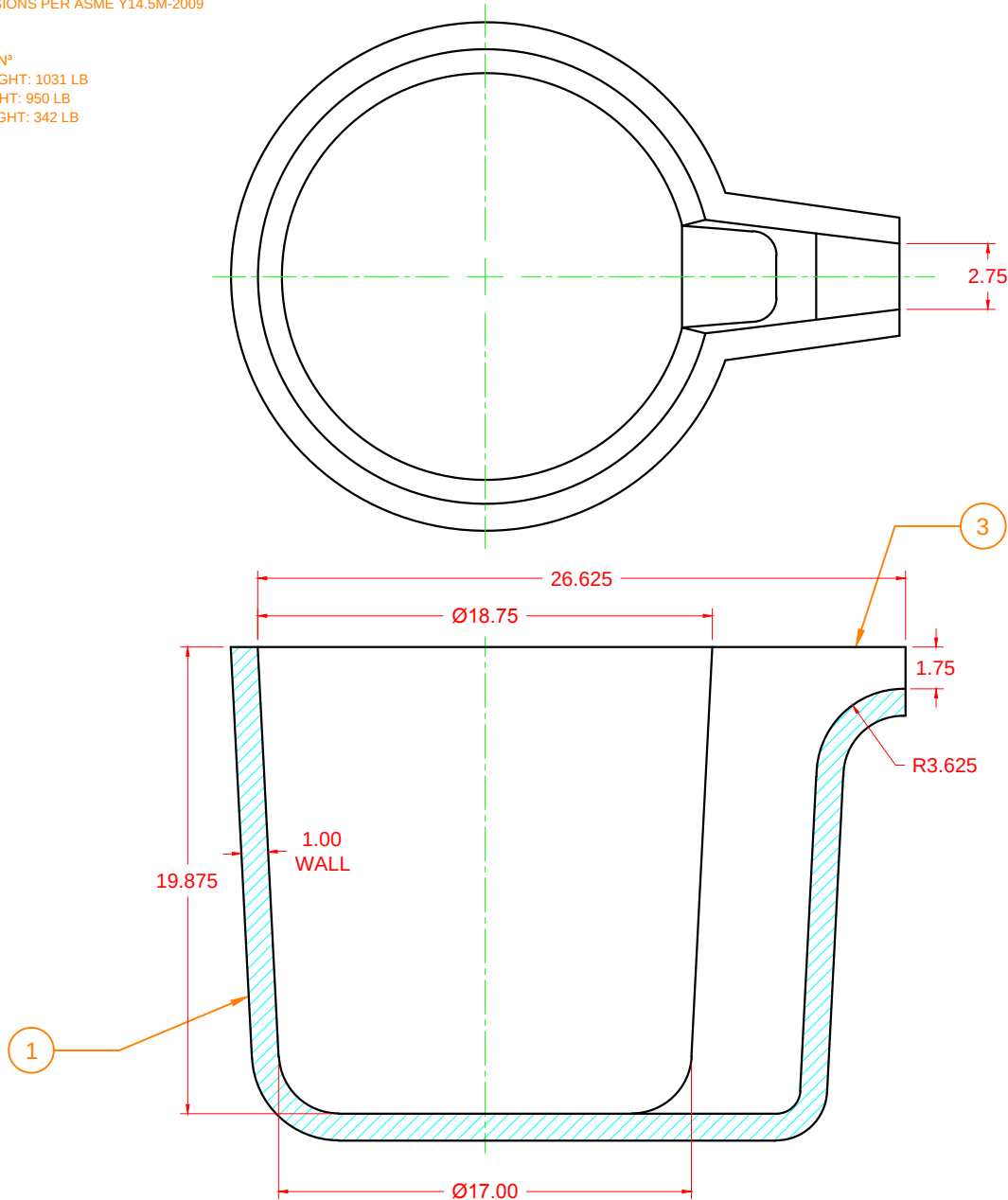
2. 4" FREE BOARD

APROX. VOL: 3985 IN³

APROX. STEEL WEIGHT: 1031 LB

APROX. IRON WEIGHT: 950 LB

APROX. ALUM. WEIGHT: 342 LB



PRODUCT DWG

BILL OF MATERIALS			
ITEM	QTY	P/N	DESCRIPTION
1	1		SLL-1000
3	1	111401	SPOUT EXT.
TOOLING #: S-1000			QTY: 1
PART NUMBER: 1102099			
FILE NAME: 1102099_C_SLL_1000_TEAPOT_EXTENDED_SPOUT			

TOLERANCES	
X.XX [X.X] = ± 0.06 [1.52]	
X.XXX [X.XX] = ± 0.031 [0.787]	
ANGULAR ∠ = ± 0.500°	

EXOCHEM

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SIZE:
A

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN
INCHES [MILLIMETERS]

SHEET: 1 OF 1

SCALE: DNS

DO NOT SCALE DRAWING

SHANK LADLE LINER

DESCRIPTION: SLL-1000 18.75x17x19.875x1 w/ EXTENDED TEAPOT			
DRAW BY: JOE W.		DATE: 3-14-17	
PRODUCTION: N/A		DATE: N/A	
OPERATIONS: RMM		DATE: 4-6-17	
TOOLING: N/A		DATE: N/A	
MATERIAL: T/L-S (M1)		WEIGHT: N/A	REV. A